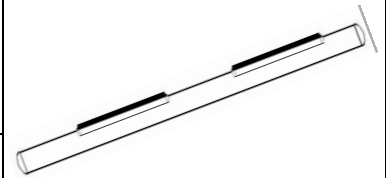




# 4" Oval Nerf Bar

## Part No. A1512S /B

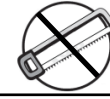


Fits: 2005-Current

Toyota Tacoma Access Cab 4DR



60-180 min



Cutting Not Required



Drilling Not Required



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



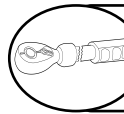
support@trailfx.com



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



1 866 638 4870



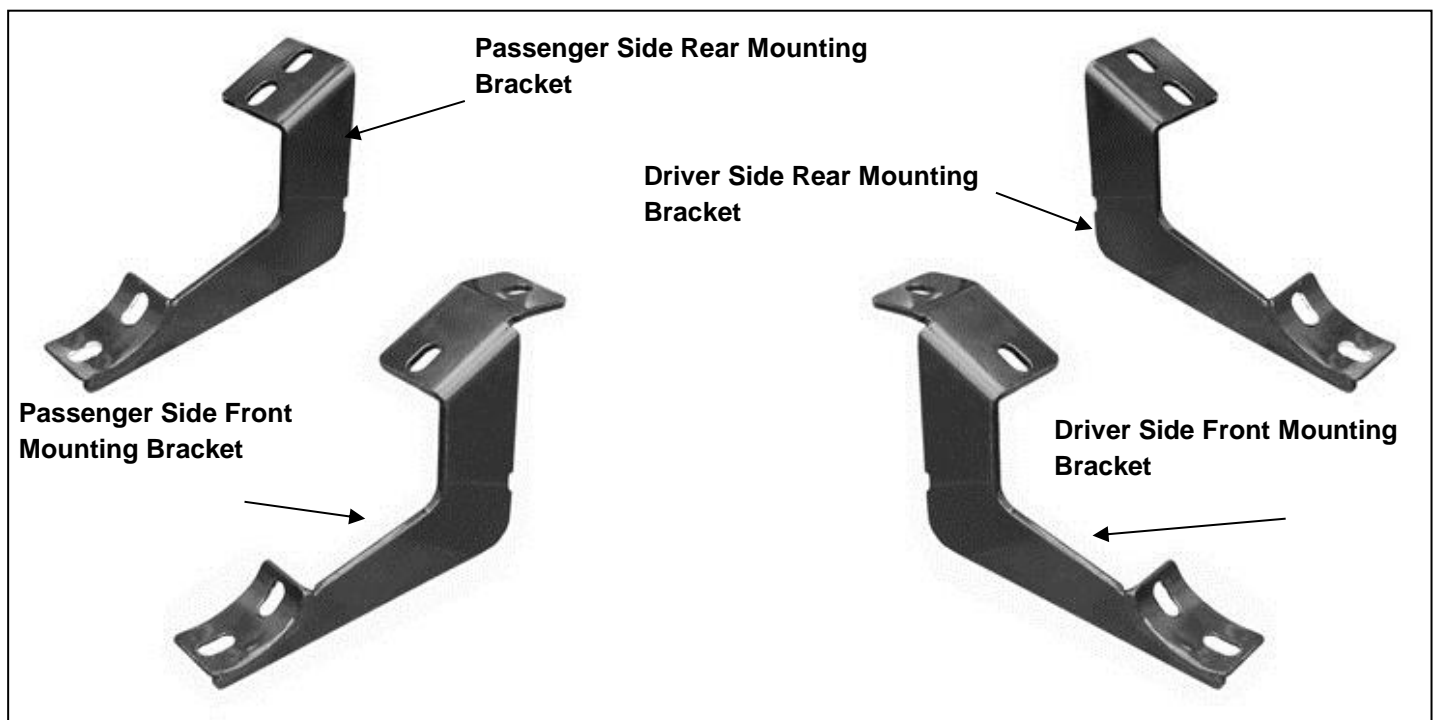
DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



POLISHED STAINLESS STEEL – LIMITED LIFETIME  
POWDER COATED BLACK – 3 YEARS

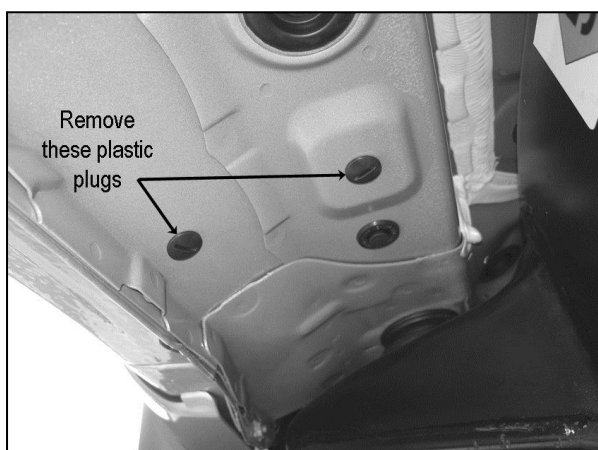
### PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Driver/Left Sidebar	1	Passenger/Right Rear Mounting Bracket
1	Passenger/Right Sidebar	16	8-1.25mm x 30mm Hex Bolts
1	Driver/Left Front Mounting Bracket	16	8mm Lock Washers
1	Passenger/Right Front Mounting Bracket	16	8mm ID x 24mm OD x 2mm Flat Washers
1	Driver/Left Rear Mounting Bracket		

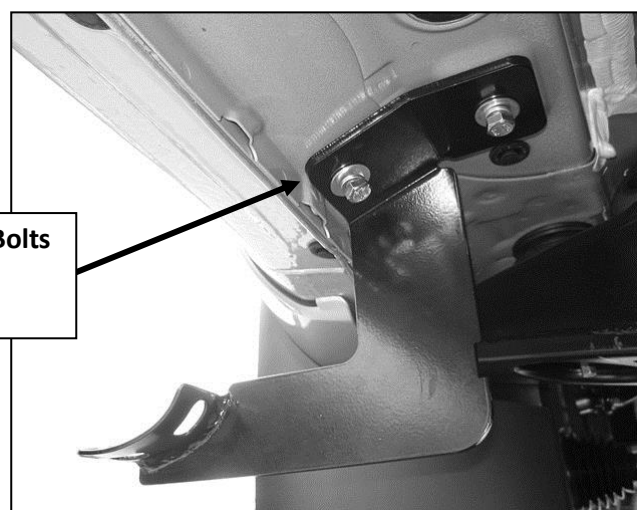


**INSTALLATION PROCEDURE:**

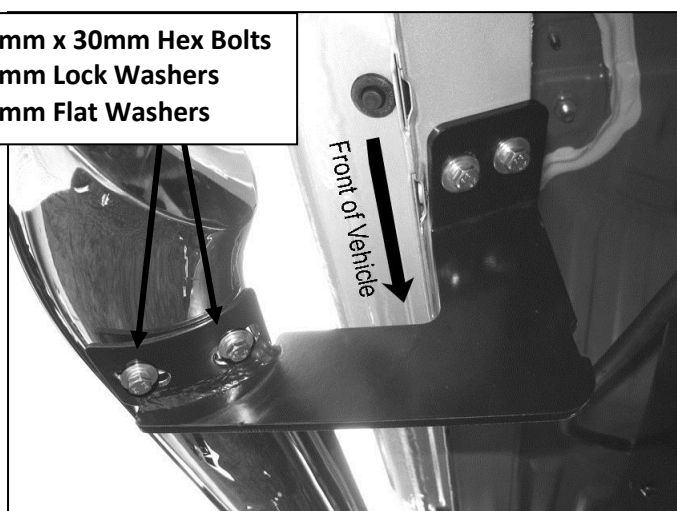
1. **REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
2. Starting on the driver side front of the vehicle, use a flat screw driver to remove the plastic plugs, **(Figure 1)**. Partially attach drivers side front Mounting Bracket to vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 2)**. Repeat this step for installing the driver's side rear Mounting Bracket, **(Figure 3)**.
3. Align the threaded inserts on the Side Bar with the slots on the Mounting Brackets. Attach Sidebar to Mounting Brackets with the included (4) 8mm x 30mm Hex Bolts, (4) 8mm Flat Washers and (4) 8mm Lock Washers, **(Figure 3)**. Do not tighten hardware at this time.
4. Level and adjust the Sidebar properly and tighten all hardware.
5. Repeat Steps 2-4 for installing passenger Sidebar.
6. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**(Fig 1) Driver side front mounting location**

**8mm x 30mm Hex Bolts  
8mm Lock Washers  
8mm Flat Washers**

**(Fig 2) Driver side front Bracket pictured**

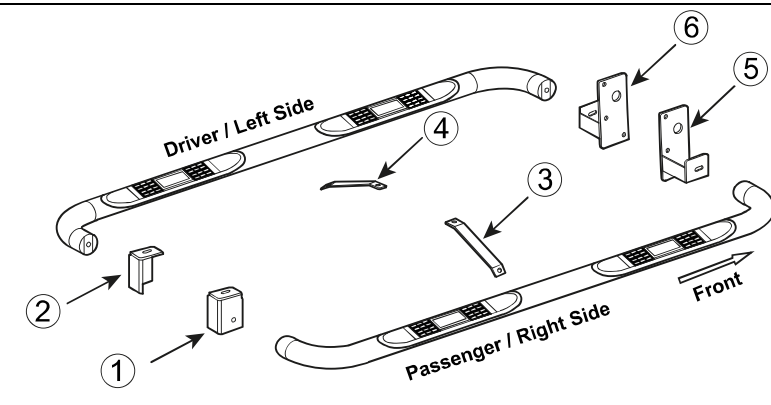
**8mm x 30mm Hex Bolts  
8mm Lock Washers  
8mm Flat Washers**

**(Fig 3) Driver side rear Bracket pictured for example only, actual tube design may differ.**

No.	Parts Identification
1	Passenger / Right 'Rear' Bracket marked "PR"
2	Driver / Left 'Rear' Bracket marked "DR"
3	Passenger / Right 'Center' Bracket marked "PC"
4	Driver / Left 'Center' Bracket marked "DC"
5	Passenger / Right 'Front' Bracket marked "PF"
6	Driver / Left 'Front' Bracket marked "DF"

**Note:**

- This guide is to identify the parts and not a reference for part count.
- For part count, refer Parts List.
- Product / Bracket image is representative and actual design may vary.



### PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

### FAQ's

- 1. Hardware's are not of correct size.**  
*In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.*
- 2. Mounting Bracket are not getting Installed properly.**  
*In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.*
- 3. Products are thumping / rattling after installation.**  
*Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.*
- 4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.**  
*Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.*
- 5. Missing / Excess Hardware.**  
*Recheck hardware count as per the part list.*
- 6. Product not installing properly.**  
*Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.*

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